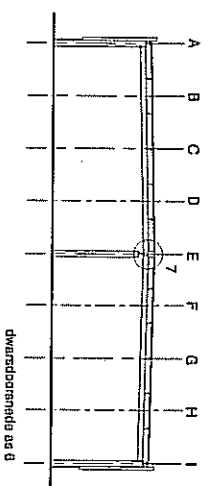
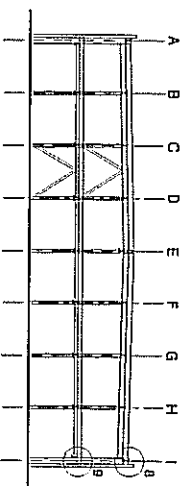


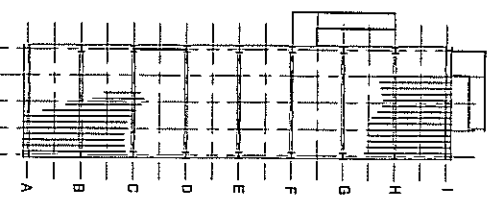
långdörrarna aa H



dverddörrarna aa 7



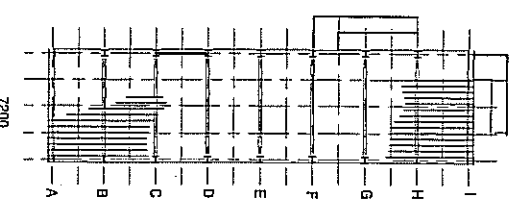
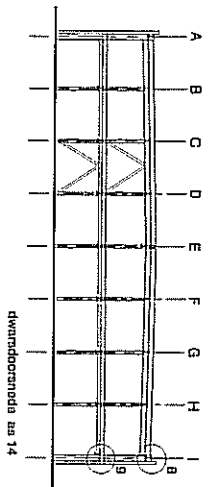
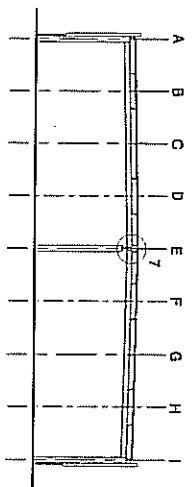
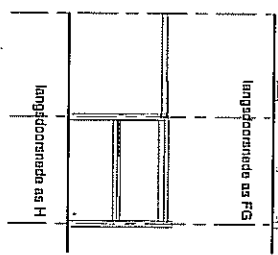
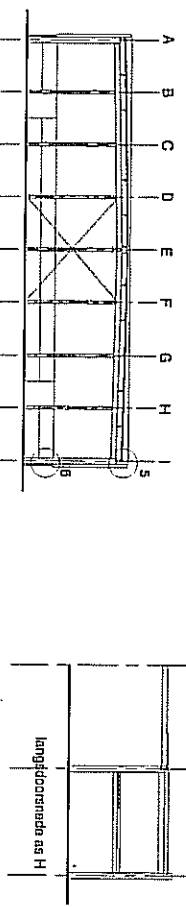
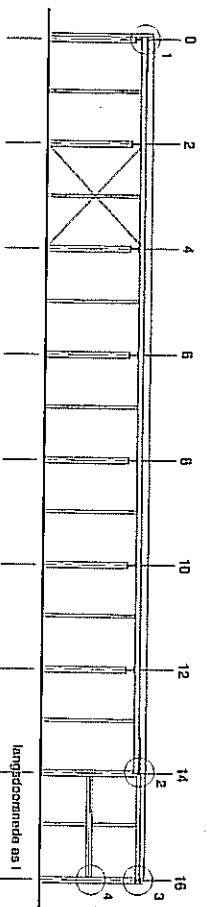
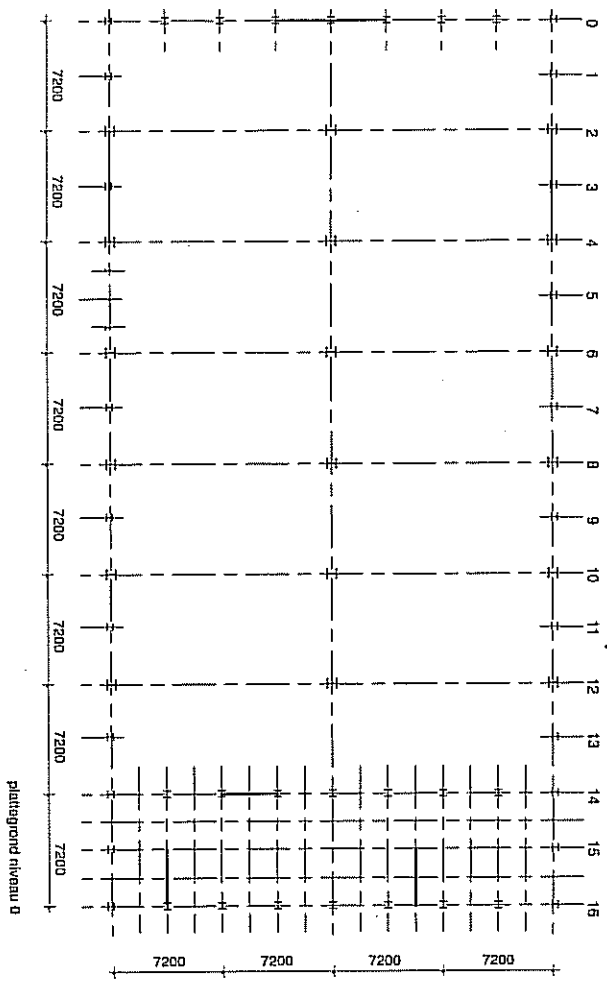
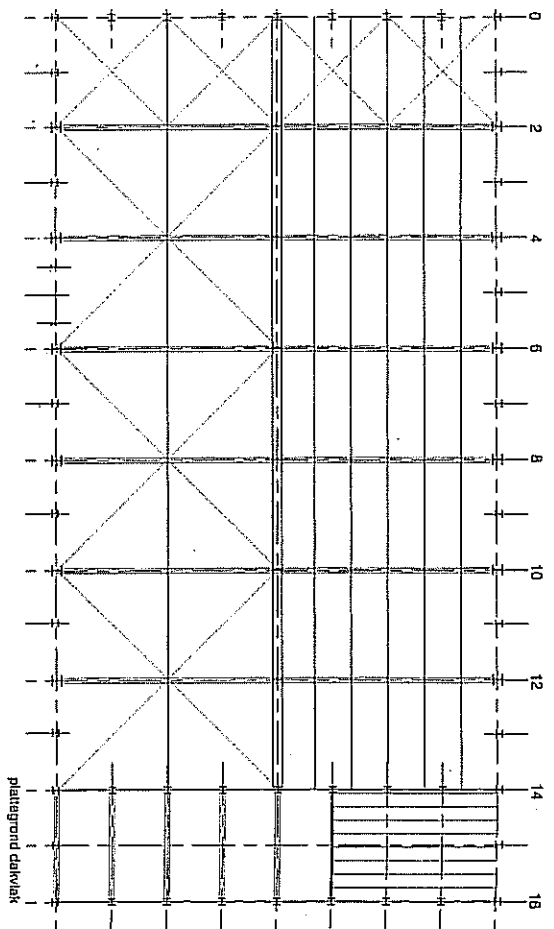
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plattgrund nivåu 3600

19.2 Skissnivåer dragningsritade

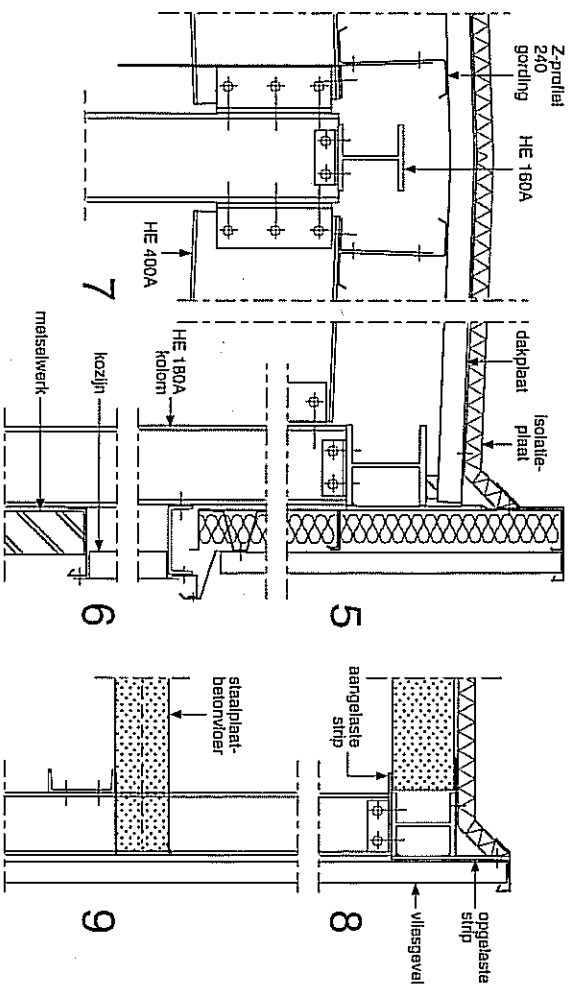
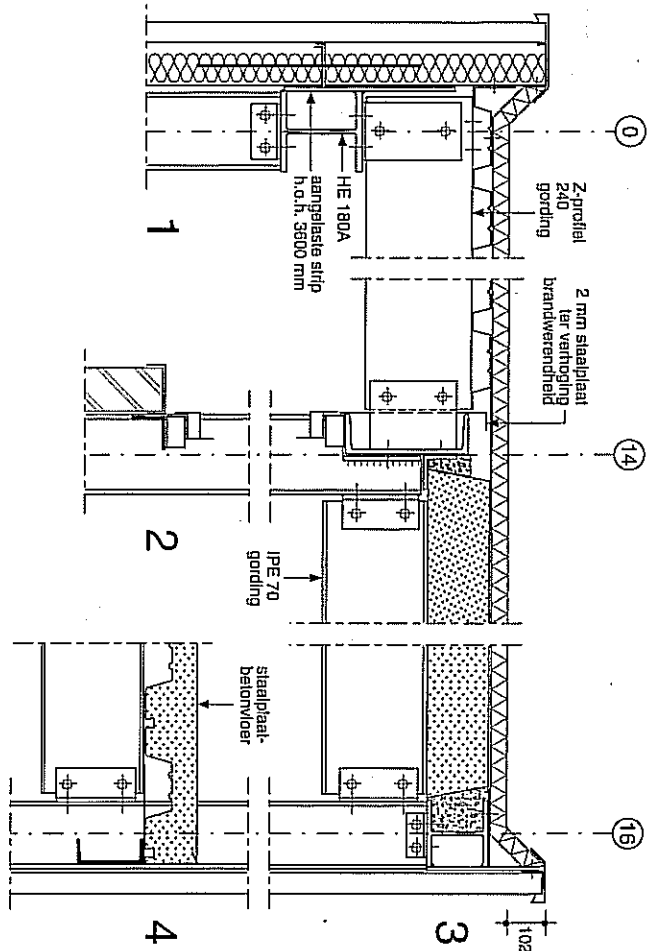
19.2 Skissnivåer dragningsritade



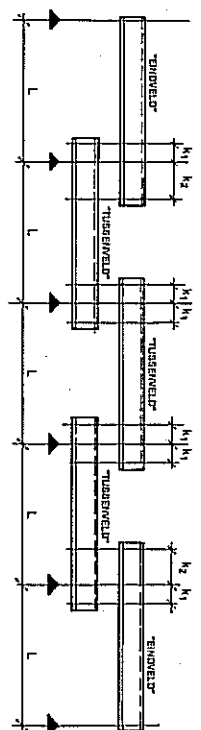
19.2 Støbtankværp dringkonfrindie

19.2 Støbtankværp dringkonfrindie

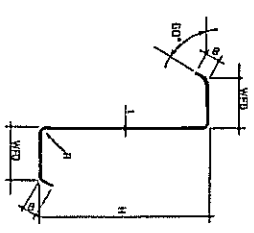
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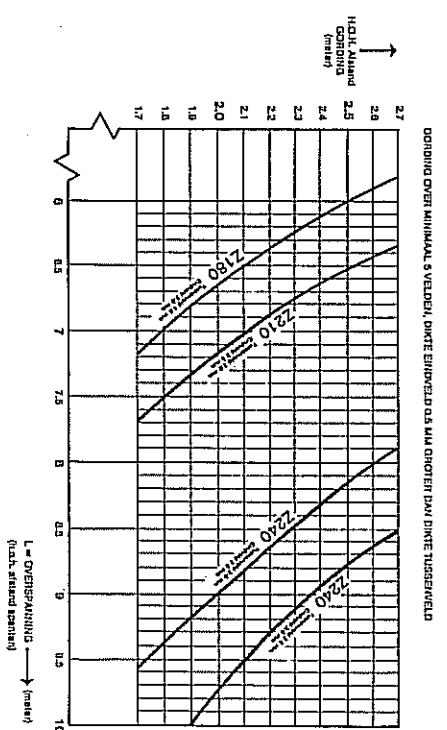
19.3 Productieadvies draagconstructie



Liggesteels met overlappende met verzwaarde eindvelden; overlappingsg $k_1=335\text{mm}$, $k_2=635\text{mm}$
 Dikte profiel eindveld 0,5mm groter dan dikte tussenveld profielen, minimaal 5 velden.



Z-profiel hoogte H (mm)	dikte t (mm)	gewicht (kg/ml)	WFB (mm)	WFO (mm)	B (mm)
140	1,5	3,05	50	45	15
	2,0	4,00	50	45	15
180	1,5	4,00	65	60	20
	2,0	5,34	65	60	20
210	1,5	4,47	65	60	20
	2,0	7,12	65	60	20
240	2,0	5,53	75	70	20
	2,5	8,77	75	70	20



19.4 Draagconstructie Z-profielen 'vanuit'